

D系列自动定心式管子切割坡口机

D SERIES SELF-CENTERING PIPE CUTTING AND BEVELING MACHINE

Watt

产品描述

- 同步夹紧的涨紧爪设计，多点自动定心，薄壁管也不会变形；
- 刀架、驱动和刀片均与外部安装式管子坡口机通用；
- 自动进刀，转速可调；
- 可选配操作台，与物流管托架配合使用，形成流水线作业；
- 可加工碳钢、合金钢、不锈钢、有色金属、工程塑料、铸钢等多种材质；
- 主机体与E系列锯片式管子切割机一致，配合使用功能更强大，使用更广泛；

FEATURES

- Out-mounted, clamping by multipoint jaws.
- The tool post, power and tool bits can be exchanged for the split frame machine.
- Auto feed, cutting and beveling the pipe at the same time, cost effective.
- Selectable operational table and pipe carrier can be used to piece together into a logistics system.
- Can process material: carbon steel, alloy steel, stainless steel, non-ferrous metal, engineering plastic and cast steel.
- This machine can be used to cooperate with E orbital pipecutting machine, more powerful and widely.



D24A

D4

技术参数

电动式：碳刷电机驱动，电压110V或220V可选，频率：50~60Hz；
数控式：伺服电机驱动，220V单相，50Hz，1.4~2.0kw，调速范围0~20rpm；

TECHNICAL PARAMETER

Electric: Driven by low-energy consumption electric motor 110V or 220V optional, 50-60Hz
Numerical controller: Driven by Servo motor, Timing range: 0-20r/min, Power 1.4-2.0kw, 220V, single-phase, 50Hz.

型号 Model	规格 size	加工范围 Capacity(DD mm)	坡口壁厚 Wall thickness(mm)	额定功率 Rated Power (kW)	刀盘转速 Rotating speed (rpm)
电动 D Electric: D	4	Φ20-120	≤25	1.4	33
	6	Φ35-170	≤25	1.4	23
	9	Φ76-220	≤25	1.4	18
	13	Φ168-320	≤25	1.4	14
数控D()A NC: D()A	16	Φ273-420	≤25	2.0	14
	20	Φ377-520	≤25	2.0	13
	24	Φ457-620	≤25	2.0	13
	30	Φ559-720	≤25	2.0	13

应用案例

