

K系列固定式 管子切割坡口机

K SERIES STATIONARY PIPE CUTTING&BEVELING MACHINE

Watt

产品描述

- 用于大批量管道切割坡口加工；
- 内置循环水冷系统，提高机器和刀具的使用寿命；
- 主机升降设计，完美适应不同规格管道在同一物流系统上使用；
- 升降：升降机构由一个减速电机通过链条与机身上的螺母配合达到同步升降的目的；
- 主驱动功率：采用2.2KW变频电机驱动；
- 夹紧电机功率：0.75-2.2KW；
- 升降电机功率：0.75-2.2KW；
- 最短加工长度：200mm；
- 进刀方式：手动对刀，自动进刀，手动退刀；
- 刀架数量：2个；

FEATURES

- Suitable for large quantities of pipe cutting and beveling process.
- Built-in circulating water cooling system to improve machine and tools life.
- Host lift design, perfectly adapted to the different pipe in the same logistics system to use.
- Lifting: The lifting mechanism consists of a gearmotor through the chain and the nut on the fuselage to achieve the purpose of simultaneous lifting.
- Main drive power: drive with 2.2KW inverter motor.
- Clamping motor power:0.75-2.2KW.
- Lifting motor power: 0.75-2.2KW.
- Minimum working length: 200mm.
- Feeding mode: manual feeding, automatic feeding, manual retraction.
- Number of tool post: 2.



K12

技术参数/TECHNICAL PARAMETER

型号 Model	加工范围 Capacity(OD mm)		切削壁厚 Wall thickness(mm)	刀盘转速 Rotating speed (rpm)
	外径 (mm)	OD (inch)		
K12	Φ50-325	2" ~ 12"	≤30	0-30
K18	Φ159-480	6" ~ 18"	≤30	0-20
K28	Φ325-711	12" ~ 28"	≤30	0-15
K38	Φ630-965	25" ~ 38"	≤30	0-10

- 非标产品可依据客户要求设计制造。
Note: Non-standard machines are available according to customers' requirement.

产品特点/Product Features

机械冷加工，可对碳钢，不锈钢，合金钢，有色金属等多种材质管子进行加工机高效切断坡口一体。
Mechanical cold processing, can be used for carbon steel, stainless steel, alloy steel, non-ferrous metal and other materials pipe processing, efficient cutting groove integration.

细节展示/FEATURE

